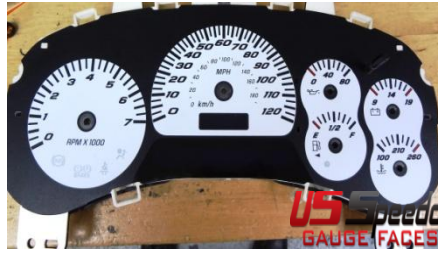
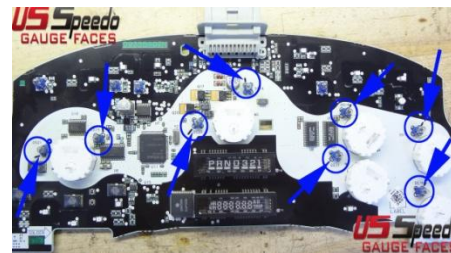




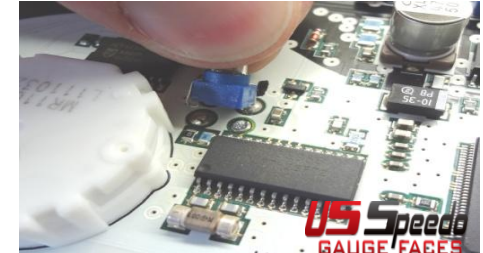
Upgrade from 12V bulb to 12V Cube 360 LED



1. Remove the needles and take cluster apart using the Gauge Face install guide.



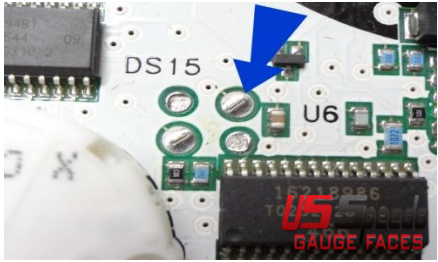
2. With a black marker, mark the cluster as shown. Larger diagram on Back Side.



3. Remove the blue bulbs. Normally you can grab and twist to remove.



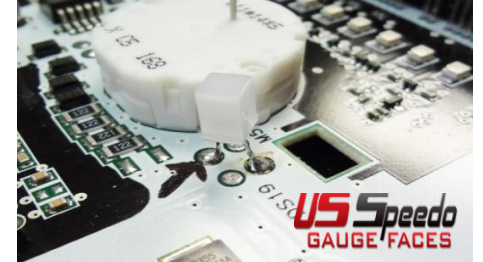
4. The new Cube LEDs has 2 legs, one straight, one is bent



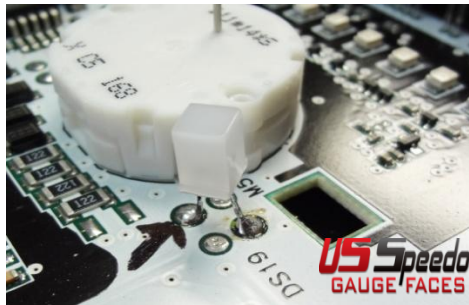
5. After the bulb is removed, there are 2 pads with the solder on them.



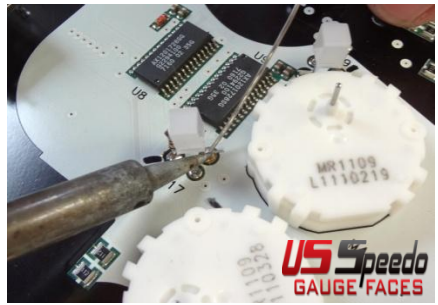
6. Put a bit more solder on the 2 pads to be used.



7. Heat up one pad and mount one side of the CUBE Bent leg goes towards the black mark.



8. Make sure it is flat and level.



9. Solder the 2nd leg. Do not solder with power to the cluster.



10. Plug the cluster in, and make sure each LED is working correctly.



11. Make sure each LED is lighting correctly.



12. Make sure each LED is level and not angled.



13. Follow the US Speedo gauge install to reset the needles.



14. Set each needle exactly as before you removed them.



Blue LEDs with US Speedo Blue needle



Blue LEDs with stock Orange Needle

Install Notes:

1. Do NOT solder with power to the cluster.
2. Polarity Sensitive LED.
3. Verify orientation of the cluster and LED before soldering
4. LED's Will ONLY light when installed correctly.
5. Professional Installation is available at US Speedo for only \$49
6. If you are working on a different model than shown here. Installation is still the same.
7. If you have questions, please call US Speedo tech support. 810 244 0909

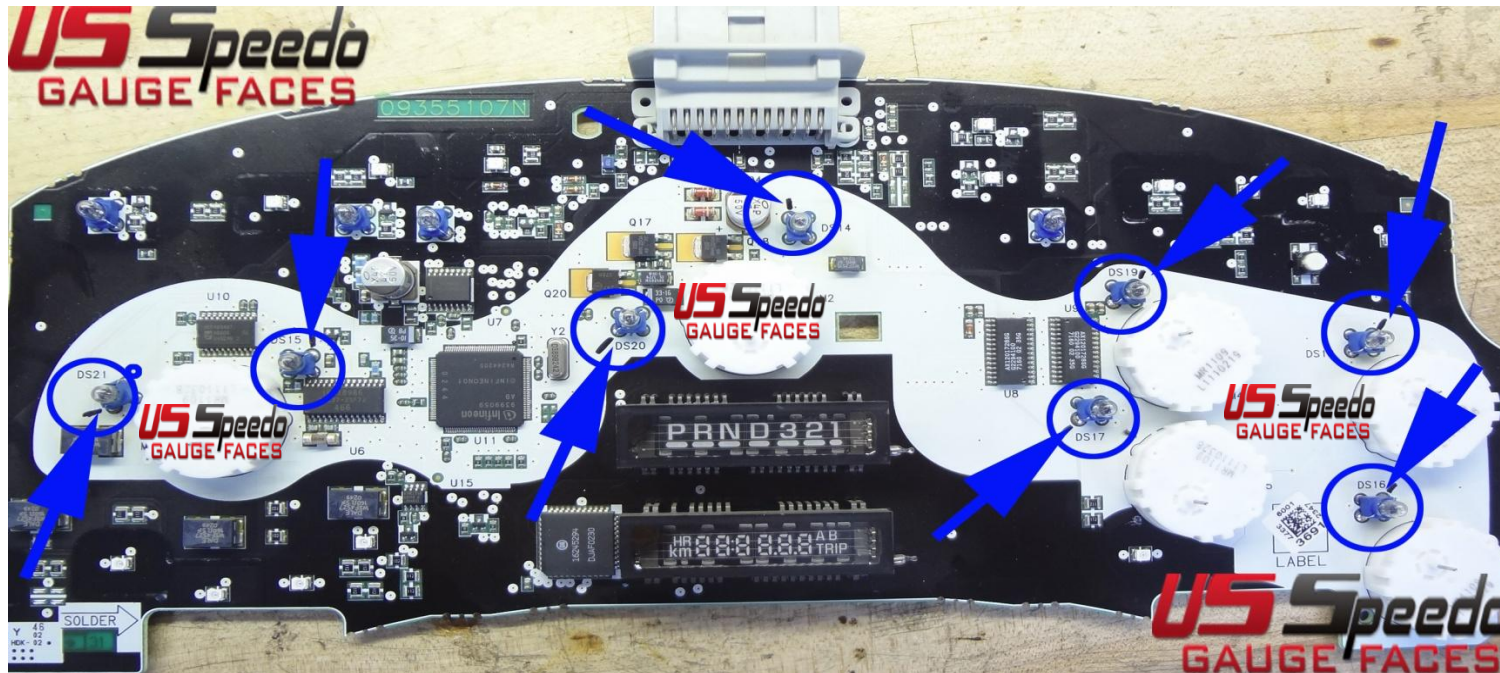


Diagram to mark the one side of the each light bulb. The marked side is for the CUBE360 Leg that is bent.

****Very Important**** The LED will only light 1 way.