



01-03 Dodge Dakota / Durango



1. Use the diagram on the back to mark each needle.



2. Mark each needle with the key on. Motor OFF. Remove cluster.



3. Take the cluster inside a clean area to start the install.



4. Remove the clear lens and retainer.



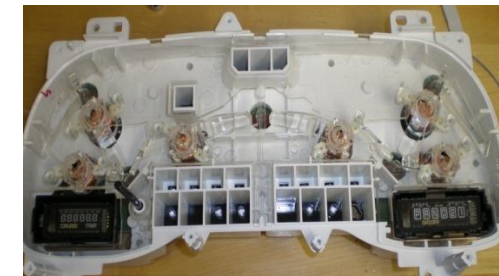
5. Use the needle tool to remove the needle.



6. For the short needle, place the tool as shown to remove.



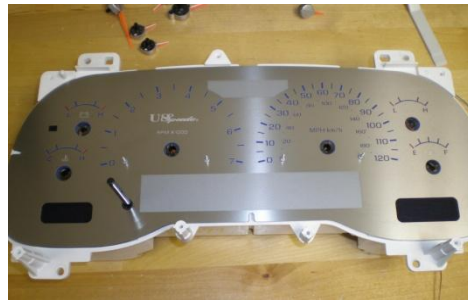
7. Remove the Black Stock gauge face.



8. When removing the Black gauge, it may tear. Use a hobby knife to remove the left over plastic



9. On the Back of the US Speedo gauge face is a plastic liner, remove.



10. Put on the cotton gloves. Do NOT touch the gauge face with your fingers.

**Take Cluster back to Truck and Plug in. Then turn the key to accessory. Do NOT Start.**



12. Put in the small needle stops.



13. After you have the needles in place. Place the handle of the needle tool under the hub.



14. Push the needle hub down until it reach the lowest groove in the handle.



15. Check each needle position before installing the cluster. IF wrong, remove and start over.

