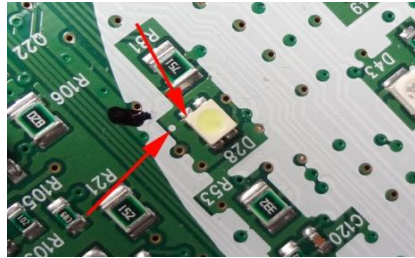
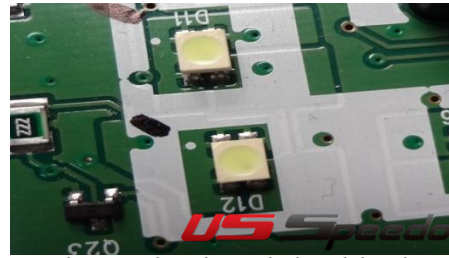




LED Swap



1. Identify the triangle marks on the LED. And how they are placed on the board.



2. There may be a dot on the board that shows which way to point the triangle on the LED. Mark the board if there is not a dot



3. Heat up one side of the LED and lift.



4. Lift the one side to free from the board.



5. Take the solder tip to the other side and remove the LED from the board



6. Put the tip back into the solder on the board and smooth out



7. Place the new LED on the board. Line up correctly and solder in place.



12v Rechargeable LED Lights



Replacement Key Fobs



SS GM 27B

US Speedo Stainless Steel Gauge Face Kit.

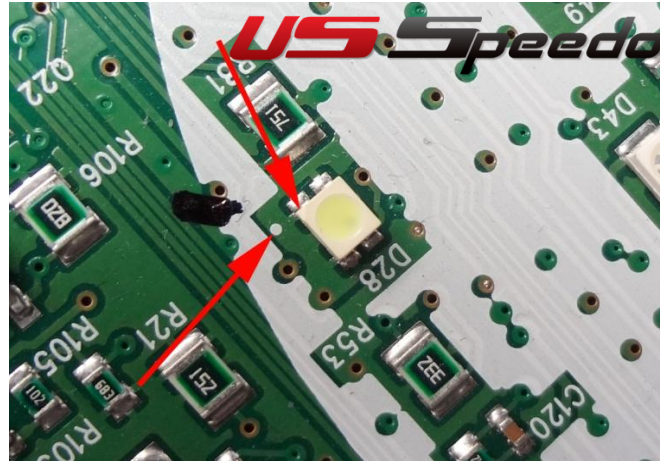


www.USSpeedo.com

LED Install Guide

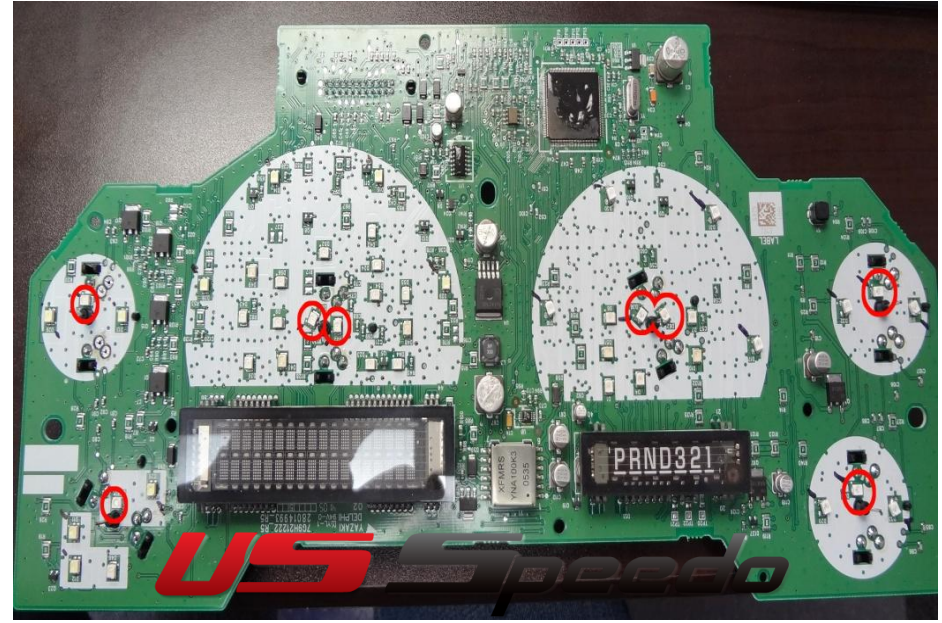
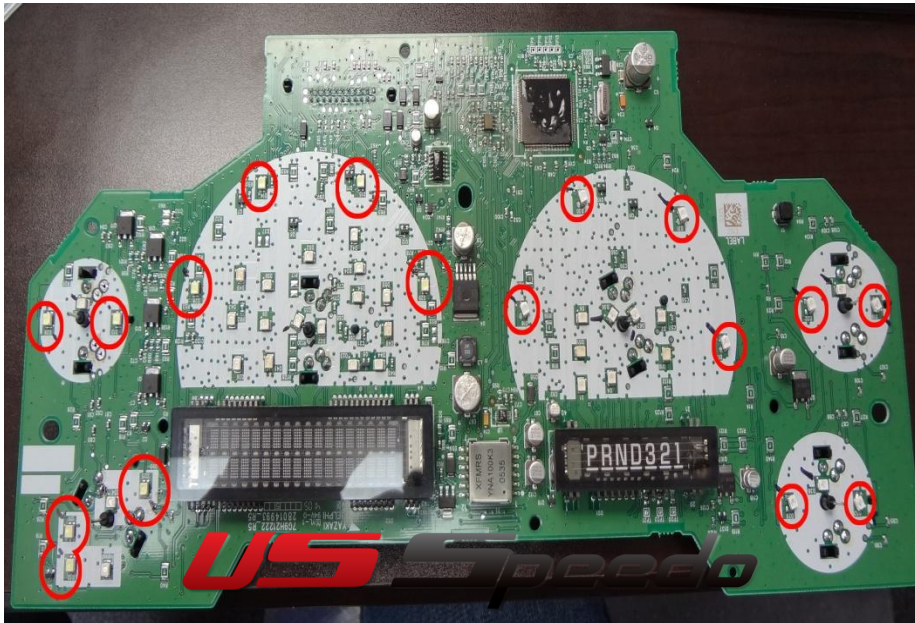
LED to LED LED180
07-13 GM Truck/ SUV

For instructions to different models:
www.usspeedo.com/instructions
Use password: LED



This package contain 2 strips of LED's 1 strip has 17 that is for the back lighting. 1 strip has 8..These are for the LED under the needles. Depending on the kit you have you may not need to change these LED under the needles. The LED under the needles are RED.

Notice the triangle on the LED points at the dot on the board. If your board does not have a dot, use a black marker to mark the triangle side on the board.



Change these LED for the Night time Lighting 17 Total

Change these for the Needle Lighting only 8 Total

Identify the correct LED for Night Lighting

These are RED LED's From the factory