



Mark the position of each needle with the key off.



1. Remove the two screws above the cluster.



2. Pull on the left side vent. It is held in by clips.



3. Pull on the right side vent and trim. It is held in by clips.



4. Pull the trim around the speed off. Some may have a screw on each side.



5. The cluster is held in by 4 screws. Remove



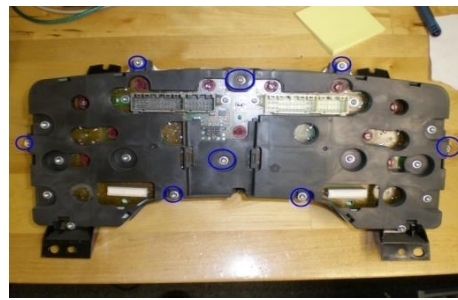
6. There are 2 plug in the back of the cluster.



7. You may need to use a screw driver to release the plugs.



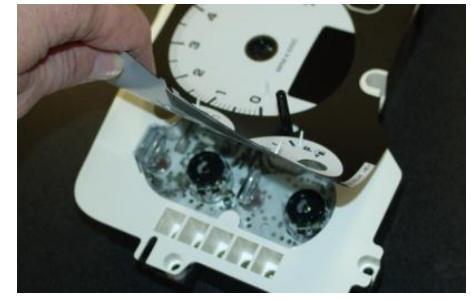
8. Take the cluster into a clean area to start the gauge face install.



9. Remove the screws from the back of the cluster. There are a few...



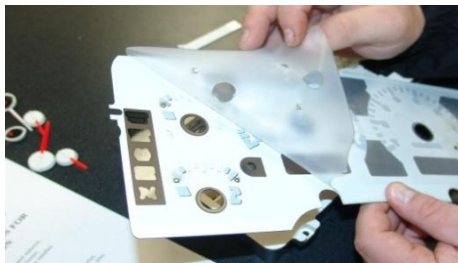
10. Use the needle tool to remove the needles.



11. Remove the stock gauge face.



12. It will leave small dimples around the needle hubs, use a knife to remove.



13. On the back of the new gauge face is a plastic liner, remove.



14. Take the cluster back to the truck and plug in. Leave key OFF



15. Start to set the needles exactly as you removed them.



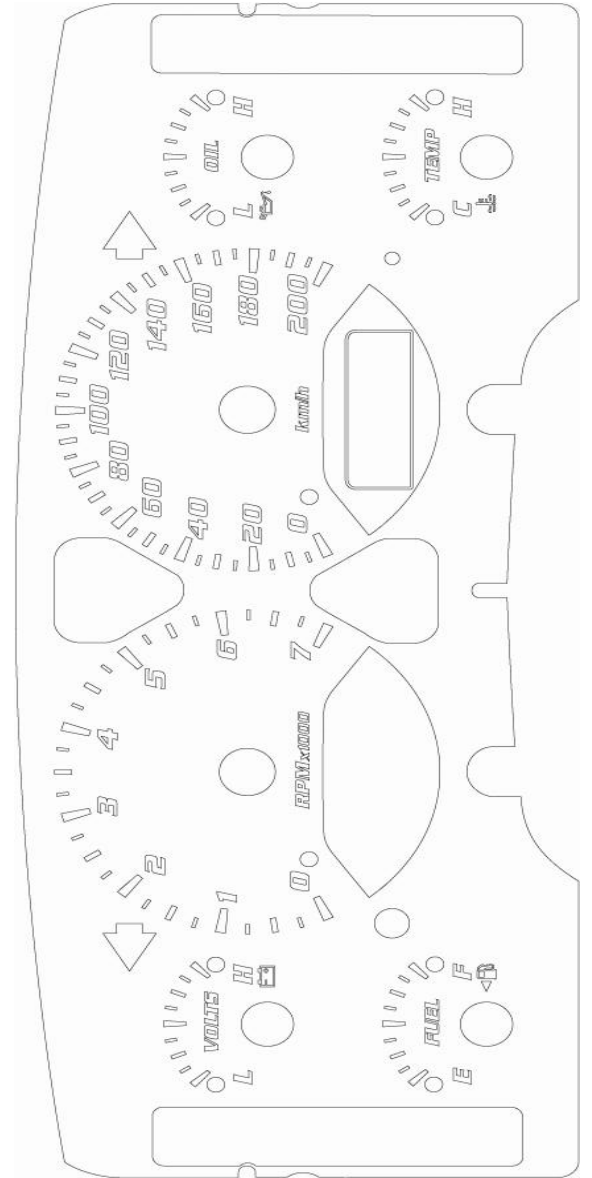
16. Unplug the cluster and plug back in. If the needles are set wrong, remove and start over.



17. Remove the cluster and go back in side to place the needles stop and lens on.



Correct Needle position with the key off.



Use Diagram to mark needle location with key off.