



09-13 Dodge Ram



1. Take a picture of each needle with the key off. You will need this when you install the gauge face.



2. There are 3 hex heads screws to remove.



3. Remove the trim. The bottom of the trim part is hold in with snaps



4. Remove the trim.



5. Remove the screws holding the cluster in place. 7mm screws



6. Push in on the top of the plugs to release the wire connectors.



7. Make sure the key is off when removal of the cluster. Take a picture of each needle location with the key off.



8. Use a tool to remove the top lens from the speedometer.



9. This is a little tricky, there are many of these to release.



10. With the lens off, twist the needles down past the low stops.



11. Twist and pull at the same time. Grab the hub with your fingers and lift up.



12. Remove each needle with the same technique.



13. The trip button. Lift up, you may need a pry tool to pull out of the hole.



14. After the trip is out, switch to the back side to remove the back plastic.



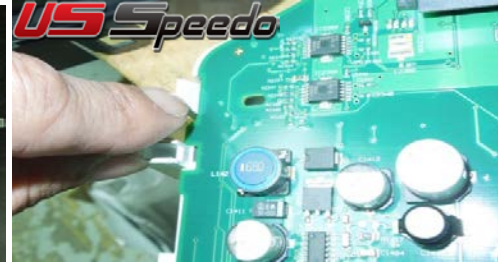
15. Use a tool to release the tabs and remove the back side.



16. Remove the back plastic.



17. Press on the tabs around the outside to remove the board from the plastic.



18. Do not break the tabs, they are needed to secure the board in place.



19. Back side center trim. It is held in with clips. Press in to release the clips.



20. Remove the trim part.



21. Remove the Gauge face and replace with the new US Speedo Gauge Face.

These are one of the more difficult gauge face installs.

If you have questions or need help, contact US Speedo Tech Support.

Professional installation is available for \$49 + shipping. Send to US Speedo





1. Depending on the style of gauge face, remove the back of the top squares.



2. Snap the center trim piece into place. Very Snug fit!



3. Snap the circuit board back into place. Ensure each snap is in.



4. Snap rear cover into place and take back to the truck and plug in.



5. With the key ON. Set the Tach Needle as shown. **DO NOT** twist the needle after it starts to stick on the shaft.



6. Set the Volt gauge if your cluster has one as shown.



7. When you turn the key off, you can set the needles will move. This is where they will be with the key off.



8. Set the Speed and Oil needle as shown with the key ON.



9. With the key OFF. Set the Fuel and temp needle.

10. When you have all the needles on. Unplug the cluster and plug back in. Check to ensure each needle is **EXACTLY** as shown here.

11. If the needles are wrong, **UNPLUG** the cluster. Remove the wrong needle only, and start at step 1 for that needle.