



6050 Birch Drive
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Toyota Tacoma SS Kit / Aqua Kit

FOLLOW EXACT INSTRUCTIONS FOR PROPER INSTALLATION

1. Remove dash and screws holding cluster in,
2. With the key in the OFF position ,
3. Mark each needle position on the diagram, each needle should be in the low or zero position,
4. Disconnect cluster from vehicle,
5. Place cluster on a flat surface,
6. Remove the clear lens,
7. Use the needle tool to remove the needles, it is okay if the needles move while you are removing,
8. Remove the factory gauge face,
9. **Wash your hands to remove any oils from your fingers**, put on cotton gloves,
10. Remove the new US Speedo Gauge kit from the pkg, and place into position with Stainless Steel up,
11. Take cluster back to the vehicle and plug in. (this will reset the motors)
12. Turn key ON then OFF,
13. Place needles in exact same position as the diagram.
14. Use the handle end of the needle tool for proper spacing. Make sure the end of the handle can slide under the needle hub,
15. Replace the lens cover and install the cluster.
16. **US Speedo, Inc. is not responsible for incorrect needle placement.**

If you have any problems or questions with installation, please contact us directly
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