



1. With the key OFF, Mark each needle setting on the diagram.



2. Remove the 2 screws over the speedometer.



3. Be careful not to scratch the plastic trim.



4. Remove the 2 hex heads screws on the knee trim plastic.



5. There is a screw on each side.



6. Remove the 4 screws holding the cluster in place.



7. Push down on the tabs to release the power plugs.



8. Take the cluster inside to a clean place to install the gauge face.



9. Push on the tabs to release the clear lens and black trim.



10. After the black trim is off, remove the needles.



11. Use the needle tool to remove each needle.



12. Remove the factory black gauge face.



13. Put on the cotton gloves and place the US Speedo gauge face in place.



14. Try not touch the stainless steel. Plug the cluster back in.



15. Leave the key off and set the needles at 0 or low.



16. Unplug the cluster and plug back in to check each needle position.

