



2007-2012 Toyota Tundra SR5



1. Take a pic or the placement of each of the needles with the key OFF



2. Pull on the left trim. Held in with only clips.



3. Pull on the right trim. Held in with clips.



4. Pull the trim in front of the speedometer.



5. Continue to pull the trim in front of the speedometer.



6. Remove the wires by pressing in the tabs and releasing from the socket.



9. Remove the wires over the top trim.



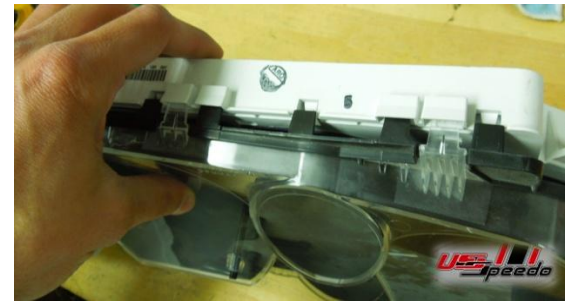
10. Make sure to mark or picture each needle location with key off.



11. Remove the 4- 7mm screws holding cluster in.



12. Remove the screws and unplug the cluster.



13. Take cluster inside to a clean area to start. Press the trim tabs to remove the lens



14. Remove the needles and stock gauge faces



15. Place the new gauge faces in place. Use supplied gloves.



16. Take the cluster back to the car and reset the needles with the key off.



17. Replace the needles to the exact spot as the pics you just took.



18. If your needles sets are not correct, unplug the cluster, remove the needle that is wrong, plug cluster back in and try again.

19. Do NOT move the needles while the cluster is plugged in. They will not be correct and you can damage the motors.

20. When complete, before replacing the clear lens. Unplug the cluster and plug back in to check each needle. If not correct, refer to step 18.

21. If you have questions, please contact US Speedo directly for tech support. 810.244.0909